

*NOTE: Exhaust Spacers - with HEADERS - use the $2\frac{1}{4}$ " long x 5/8" O.D. Spacers. With RAMS HORN MANIFOLDS use the $\frac{1}{4}$ " long x 3/4" O.D. Spacer at rear hole of bracket and a 1 1/16" long x 3/4" O.D. Spacer at front hole of bracket. With the later DROP-TYPE MANIFOLDS use the 1 1/16" long x 3/4" O.D. Spacers at both bracket holes. As with any mount system, assemble all of the brackets to engine BEFORE tightening the bolts.

NOTE: FRONT EXHAUST SPACER MAY NEED TO BE SHORTENED- if the engine uses the O.E.M. Power Steering Bracket.

We use a belt length of 56-57" with this mount on installations in our shop. However; this can vary with the diameter of your pulleys.

The alternator belt will run in the second grooves from the front of the crank and water pump pulleys originally used for the factory compressor. It was designed to be used with our 123R Passenger Side Compressor Mount.

It can be used with single groove crank and water pump pulleys by using a double groove alternator pulley and running the belt in the outer groove.

As with any part of this nature, make sure it fits your application before painting or plating. Parts that have been painted, plated, or modified may not be returned.

ALTERNATOR MOUNT 223L

Small Block Chevy - Long Water Pump Driver's Side - Wide Mount

ALAN GROVE COMPONENTS, INC. 27070 METCALF ROAD LOUISBURG, KS 66053