

SWITCH ASSEMBLY DIRECTIONS:

- 1. Push the retainer / spacer down onto the switch assembly as shown above lining up the tab on the retainer with the keyway on the switch.
- 2. From behind the dash, push the switch and retainer assembly through the opening in the face of the dashboard compressing the spring on the switch so that the front edge of the switch comes through the dashboard opening.
- 3. With the spring compressed and the switch protruding through the opening in the dash, press the bezel (not included) into the face of the switch aligning the two tabs on the bezel with the openings in the face of the switch, twist the bezel 1/4 turn to your right which will lock the tabs into the switch, release the pressure on the spring where you were pushing the switch assembly through the opening in the dash from behind, and the entire assembly will lock into place.

DASH HARNESS CONNECTIONS:

1. Please refer to the detailed instructions on page 11, circuit node 4, of the 92971606 instructions to properly connect the four wire leads to the switch. Attach the red "12V BAT" wire to the "BAT" stud; attach the pink "IGNITION FEED" wire to the "IGN" stud; attach the purple "NEUTRAL SAFETY SWITCH" wire to the "ST" stud; attach the double brown "IGNITION SW ACCY, ALTERNATOR IGNITION" wires to the "ACC" stud.



150 Heller PI #17 W Bellmawr, NJ 08031 856-933-0801

PART #

Start

510655

DESCRIPTION: Ignition Switch and Keys 1957-1960 Ford Truck Classic Update Series

92971653 instruction sheet rev 0.0 7/22/2016