



Steering, Brake & Suspension Specialists

#5557HCSBK-125 Installation Instructions

High Clearance Front Adjustable Sway Bar
for 1955-57 Chevy Tri-Five



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Front Adjustable Sway Bars

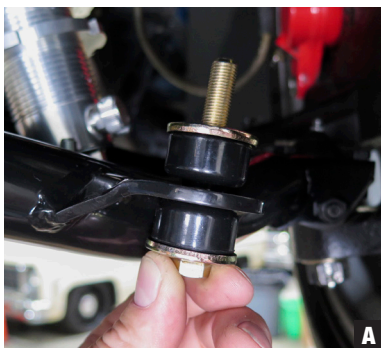
PLEASE NOTE: The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of steering and suspension movement. The installer also needs to make sure none of the steering or braking components can become bound or jammed at any time through the range of suspension or steering movement.

Parts List:

- 1 Ea 55-57 Fullsize High Clearance Front Sway Bar Satin Black
- 2 Ea Sway Bar Mount Spacers
- 2 Ea 3/8"-24 Female Shank Rod Ends
- 1 Ea 2" Billet Sway Bar Clamp Kit Black Finish
- 2 Ea 1-1/4" Black Poly Greasable Sway Bar D-Bushings
- 1 Ea Sway Bar End Link Bushing Kit
- 1 Ea Hardware Kit For HCSBK

Instructions:

1. Begin by installing the sway bar end link on each side as shown. The end link mounts to the control arm in the factory location using a bolt with two bushings and two washers. (Photo A)



2. Thread on the supplied jam nut followed by the rod end and leave them loose for now. (Photo B)



3. Attach the sway bar to the rod end on both sides using the supplied hardware. Having a second set of hands will make this process much easier. (Photo C)



4. Before installing the sway bar bushings, notice the grooves inside the D-Spec bushings. This design is to help retain grease for extended service life. (Photo D)

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WARNING: Cancer and Reproductive Harm www.P65Warnings.ca.gov

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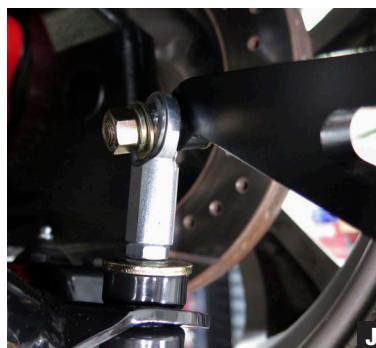
5. Slip the bushings over the sway bar tube on either side, closest to the laser-cut arms. (Photo E)



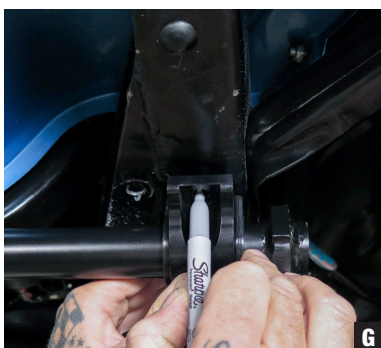
8. Once all four holes have been drilled, use the supplied bolts, nuts, and washers to mount the sway bar to the frame. (Photo I)



6. Next, it is time to mark the frame, but first, make sure the car is sitting at ride height. Slide one billet sway bar mount over the bushing then raise the bar up to the frame and make a mark for the two holes. Do the same for the other side. (Photo F) and (Photo G)



9. Now, go back and fully tighten the jam nut and rod end on either side. (Photo J)



10. The installation is complete once you have tightened all hardware and greased the sway bar mounts using the supplied grease fittings. (Photo K)



7. To drill the holes, start with a smaller drill bit before stepping up to a 3/8" bit. Also, using a center punch is helpful for keeping the drill bit from "walking" upon initial drilling. (Photo H)

GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10 lb/ft	1/4"	grade 8	14 lb/ft
5/16"	grade 5	19 lb/ft	5/16"	grade 8	29 lb/ft
3/8"	grade 5	33 lb/ft	3/8"	grade 8	47 lb/ft
7/16"	grade 5	54 lb/ft	7/16"	grade 8	78 lb/ft
1/2"	grade 5	78 lb/ft	1/2"	grade 8	119 lb/ft
9/16"	grade 5	114 lb/ft	9/16"	grade 8	169 lb/ft
5/8"	grade 5	154 lb/ft	5/8"	grade 8	230 lb/ft

NOTE: With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.

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