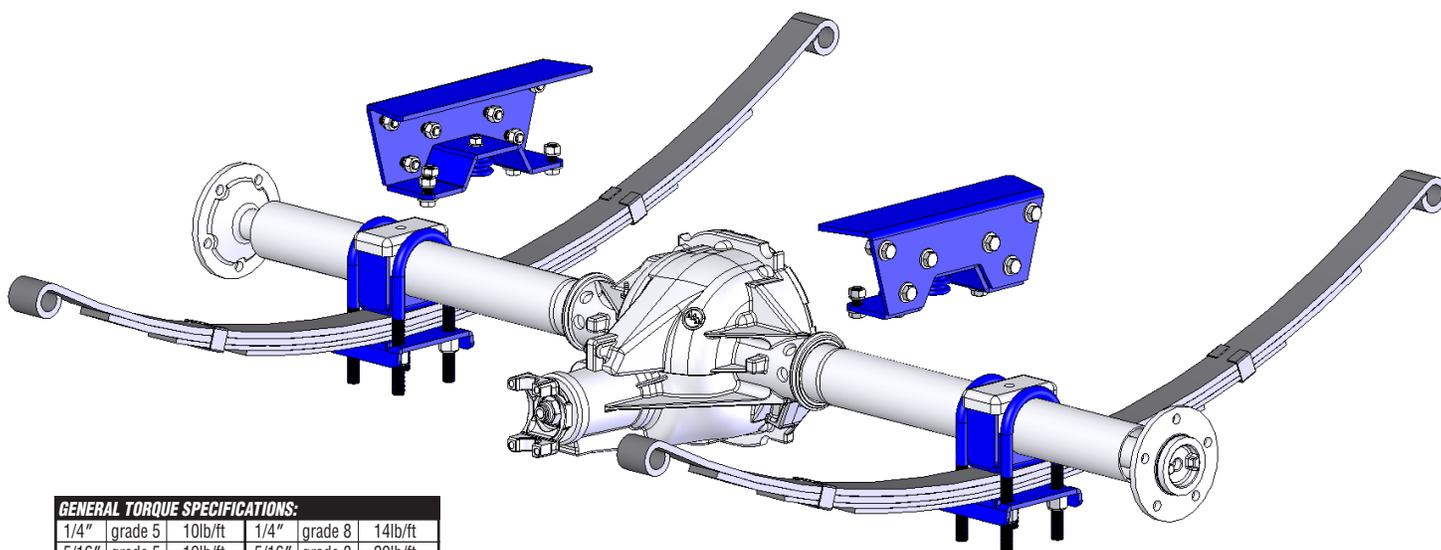


#7387FLIP - Installation Instructions

for 1973-87 Chevy Truck Spring Flip Kit

Instructions:

1. Support the frame and the rear axle so there is no load being carried by the leaf springs.
2. Remove the leaf springs from the axle and the frame.
3. Position the leaf springs under the axle.
4. Place the new axle perch on top of the spring. Make sure the center bolt in the spring is in the forward hole of the axle perch. (This will prevent the drive shaft from bottoming out in the transmission.) Raise the spring and axle perch up to the rear axle. The top portion of the new axle perch will need to go up into be inside of the original axle perch. Using the new U-bolts, spring tie plates, and hardware. Tighten the axle to the leaf spring. Make sure the center bolt is located in the forward hole of the spring tie plate.
5. Re-attach the leaf spring to the frame.
6. CPP recommends installing a C-notch kit with the flip kit.



GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft

NOTE: With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.

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