



*Steering, Brake & Suspension Specialists*

## #5870WBK-13 - 13" Brake Kit Instructions for 1958-70 Drop Spindle GM Fullsize Car

### Parts List:

1 ea 13" Left Rotor	2 ea Spindle Dust Caps
1 ea 13" Right Rotor	2 ea 5/8-18 Anchor Bolts
1 ea Left Brake Bracket	2 ea 1/2-13x2" Grade 8 Bolts
1 ea Right Brake Bracket	2 ea 1/2-13 Nuts
1 ea Left Caliper Assy	2 ea 1/2" Lock Washers
1 ea Right Caliper Assy	2 ea Cotter Pins
2 ea Hub Assemblies	2 ea 10mm Banjo Bolts
2 ea Outer Wheel Bearings	4 ea 10mm Banjo Bolt Washers
2 ea Spindle Washers	4 ea M14x2.0x40mm Gr. 8.8
2 ea Spindle Nuts	4 ea 9/16" Lock Washers
2 ea Brake Hoses	4 ea 9/16" Flat Washer
2 ea Brake Hose Clips	4 ea 1/2" Flat Washer

### Instructions:

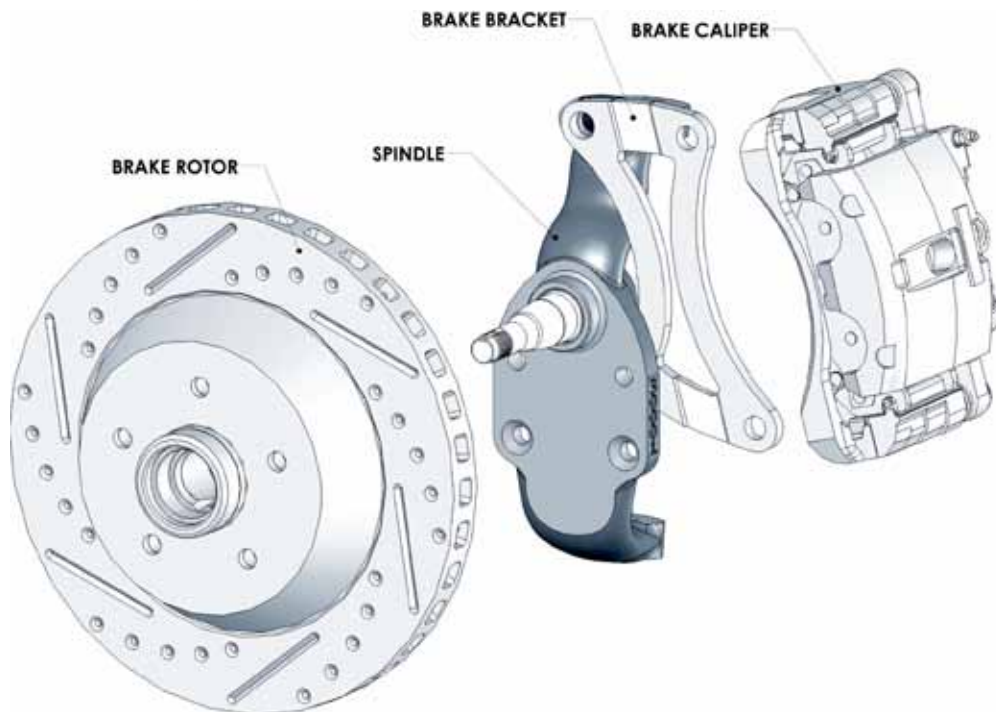
1. Install the new brake brackets using the new 5/8-18 anchor bolts and the new 1/2" hardware.
2. Install the new hub assemblies.
3. Install the rotors onto the hubs. See the diagram to identify the left and right rotors.
4. Install the caliper assemblies using the 14mm bolts, 9/16" lock washers, and 9/16" flat washers. The bleed screws will be towards the top. Torque the caliper mounting bolts to 100 lbs/ft.
5. Check that the hub can turn freely and that the brakes do not drag.
6. Connect the new brake hoses to the calipers, and the hard lines. Secure the brake hoses to the frame with the brake hose clips.
7. Bleed the brakes.

### Replacement Parts:

Brake Calipers: 1999-2004 GM 1/2 ton pickup & SUV w/ 6 lug wheels  
 Brake Pads: 1999-2004 GM 1/2 ton pickup & SUV w/ 6 lug wheels  
 Left Rotor: CPP 13" 31815 Left Rotor  
 Right Rotor: CPP 13" 31815 Right Rotor

### Notes:

This kit is designed to work with 17" or larger wheels.



**For technical help call Classic Performance Products Monday thru Friday 8:30am to 5:00pm at (714) 522-2000**

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Rev. 8/22/2006