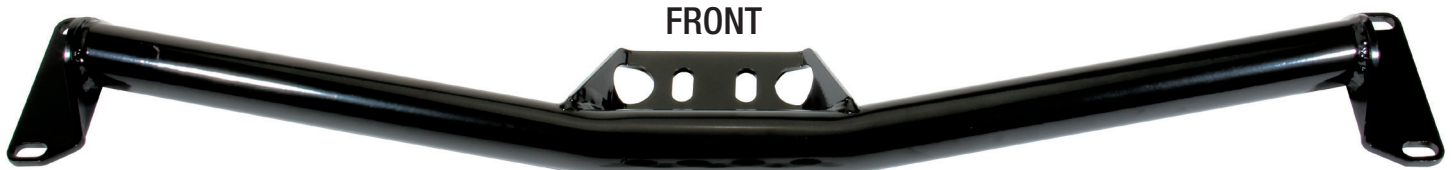




Steering, Brake & Suspension Specialists

#CP9427 Installation Instructions

1963-1972 Tubular Transmission Crossmember



Parts List:

1 ea	Crossmember (black powdercoat)
4 ea	3/8-16x 1 Gr8 Bolt
4 ea	3/8-16 Gr8 Nut
4 ea	3/8 Lock Washer
8 ea	3/8 Flat Washer



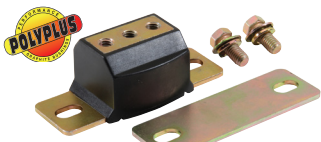
Instructions:

1. Support the transmission.
2. Remove the bolts that secure the transmission mount to the transmission crossmember.
3. Remove the rivets that secure the transmission crossmember to the frame.
4. Remove the transmission crossmember from the frame.
5. Once the position of the drivetrain is finalized, mark and drill new holes in the frame rails to mount the tubular crossmember.
6. Using the new hardware, bolt the new crossmember to the top of the lower frame rail.
7. Bolt the transmission mount to the crossmember.



Install image shown with custom finish

RECOMMENDED PRODUCTS TO ASSIST YOUR INSTALL:



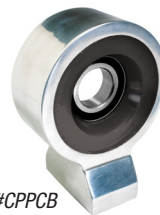
**POLYPLUS™
TRANSMISSION MOUNT**
#CP-1108G



**RUBBER
TRANSMISSION
MOUNT**
#9425

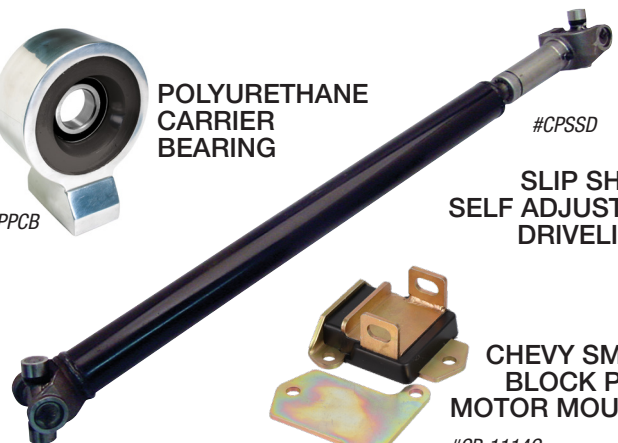
Note:

CPP recommends using a new transmission mount (part #CP-1108G for PolyPlus or part #9425 for rubber) when installing the crossmember. This crossmember is a direct bolt in for the TH350 & TH400 transmissions. Some drilling will be required when using any other transmission.



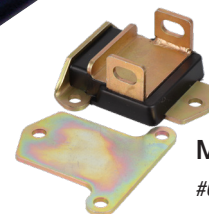
#CPPCB

**POLYURETHANE
CARRIER
BEARING**



#CPSSD

**SLIP SHAFT
SELF ADJUSTING
DRIVELINES**



**CHEVY SMALL
BLOCK POLY
MOTOR MOUNTS**
#CP-1114G

CALL CPP FOR DETAILS!

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REV: 10/18/2022