

#6372TCA-L & #6372TCA-LK Instructions 1963-1987 2WD Tubular Lower Control Arms

Parts List:

- 1 ea Left Lower Control Arm Assembly
- 1 ea Right Lower Control Arm Assembly
- 2 ea 1/2 - 20 x 2-3/4 Bolts
- 2 ea 1/2 - 20 Lock Nuts
- 2 ea Urethane Foam Bump Stops
- 2 ea 3/8 - 16 Lock Nuts
- 2 ea 3/8 Flat Washers
- 4 ea 1/2 Flat Washers

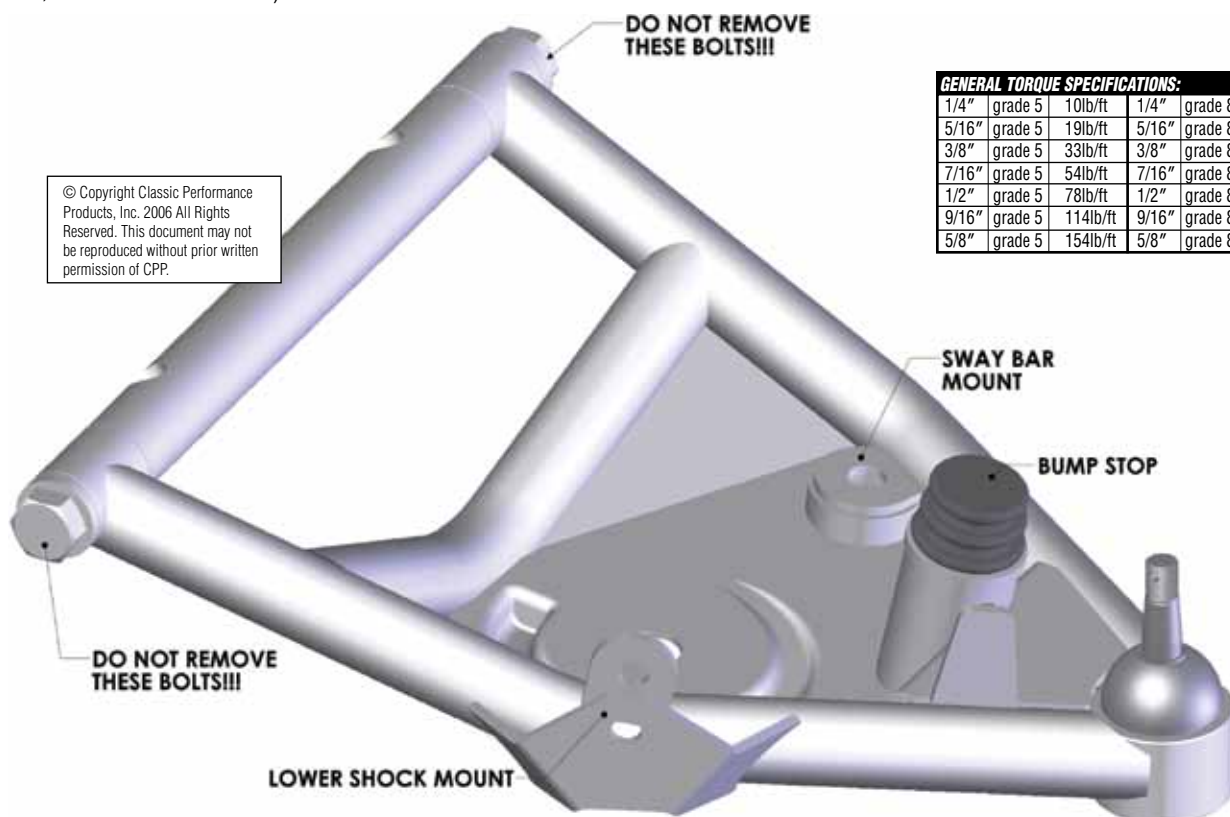
Instructions:

1. Remove the original lower control arms and cross shaft assemblies.
2. Bolt the bump stops to the control arms using the new 3/8 hardware. Install the lower ball joints. Due to differences between manufactures, some ball joints may need to have the flange cut smaller to fit into the control arm. CPP recommends using new ball joints (1963-1970 #FA481, or 1971-1987 #FA1014).

3. Install the new lower control arm assemblies. The sway bar mounting tab will be towards the front of the truck, and the shock mount will be towards the rear.
4. Install the coil springs. CPP recommends using new coil springs (stock #FCS6102-S, or 1" drop part #FCS6102-1, 2" drop #FCS6102-2, 3" drop #FCS6102-3).
5. Using the new 1/2 hardware, install the front shocks. CPP recommends using new shocks (#KY-4809G).
6. Have the truck professionally aligned.

Warning:

Do not remove the cross shaft bolts. They are installed with Loctite. Removing the cross shaft bolts will void the warranty.



GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft

For technical help call Classic Performance Products Monday thru Friday 8:30am to 5:00pm at (714) 522-2000.

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