



*Steering, Brake & Suspension Specialists*

## #CP7525 – Power Steering Box Instructions

**#CP7525-Q – Quick-Ratio 2.5**

**#CP7525-V – Stock Ratio 3.5**

**#CP7525-C – Stock Ratio 4.5**

*For All 1964-95 Saginaw 605/800 Series-Equipped GM Fullsize Passenger Cars*

### RETURN PORT

(5/8 - 18 inch Flare)

### PRESSURE PORT

(1 1/16 - 18 inch Flare)



The #CP7525 is a direct bolt-in for all 1964-95 Saginaw 605/800-Series equipped GM full-size passenger cars, as well as various other non-GM makes/models. However, depending on year and model, input shaft and line fitting types may vary.

A 3/4-30 half rag joint is supplied to connect gear box to your steering column—simply unbolt the upper half (column side) of your existing rag joint and bolt onto the new one.

For vehicles with OE inverted flare power steering hose fittings, O-ring adapters have also been supplied, and replacement standard rubber hose kits (#605HK) are available.

For AN hose applications, CPP offers -6AN to O-ring adapter fittings (#605ANF-OR), as well as complete stainless AN hose kits (#CPUHK-AN).

It is recommended that an inline filter (#20-0038F) be used, especially any time a new component is introduced to a steering system.

#### GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft

NOTE: With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.

© Classic Performance Products, Inc. 2015  
All rights reserved. This document may not be reproduced without prior written permission of CPP.