

#CP30100 & #CP30103- 2" Drop Spindle Instructions for 1962-74 GM "A", "F" and "X" Body

Parts List:

2 ea	1962-1974 Drop Spindle	8 ea	1/2 Flat Washers
4 ea	1/2-13 x 2 Bolts	8 ea	1/2 Lock Washers
2 ea	1/2-13 x 1 Bolts	6 ea	Cotter Pins

3. Install the new spindles on to the upper and lower ball joints.
4. Install the steering arms on to the new spindles with the 1/2-13 x 2 bolts in same direction they are removed.
5. Install the disk brakes. When using O.E. caliper brackets and backing plates, the bottom portion of the brackets below the lower mounting holes will have to be trimmed.

Required Items:

This kit is intended to be used with CPP 6474WBK-D component kit (11" disk brake conversion kit), CPP 6472WBK-P13 component kit (13" disk brake conversion kit), or modified O.E. disk brakes.

Notes:

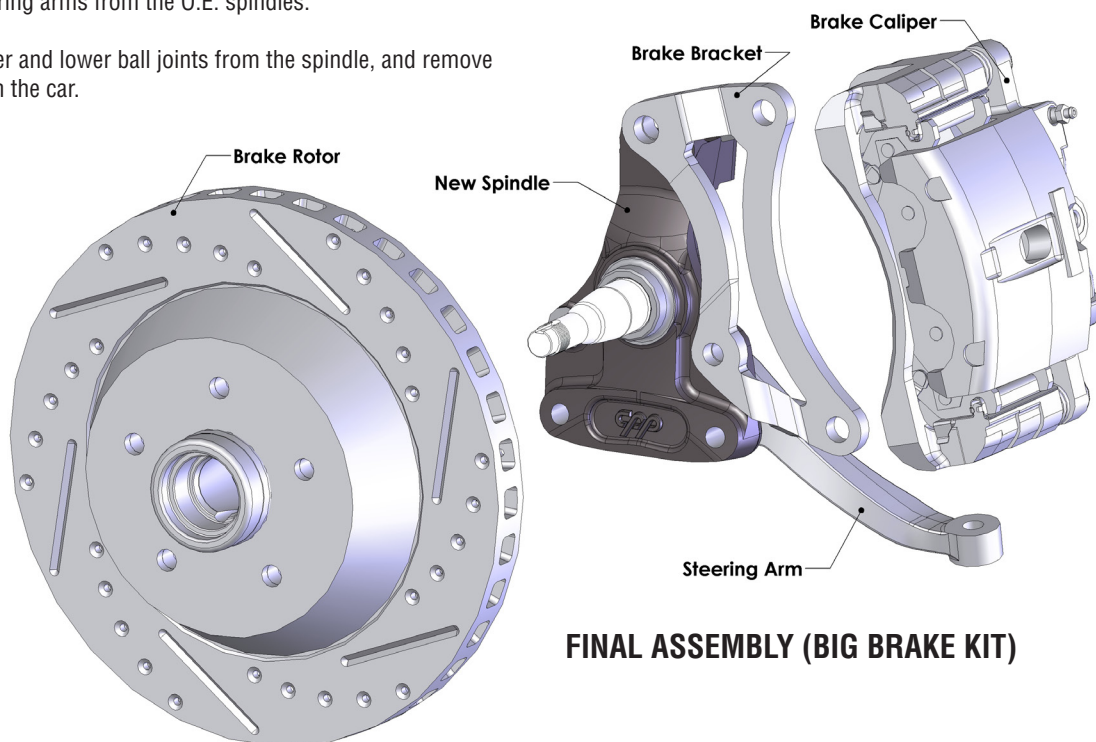
- Some minor trimming may be necessary to the caliper bracket and dust shield to use O.E. disk brakes (see photos). Modified dust shields (#DBDS-M) and modified brackets (#6474DB-M) can be purchased separately.
- This kit will not work with O.E. drum brakes.
- 1962-1963 Nova's will need CPP #6267SA (upgrade/replacement steering arms) or 1964-1967 Nova steering arms.

Instructions:

1. Remove the steering arms from the O.E. spindles.
2. Remove the upper and lower ball joints from the spindle, and remove the spindles from the car.

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FINAL ASSEMBLY (OEM BRAKES)



FINAL ASSEMBLY (BIG BRAKE KIT)

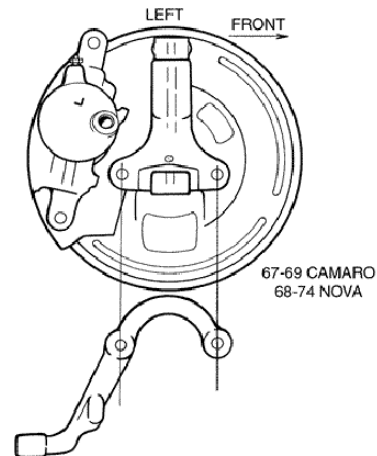
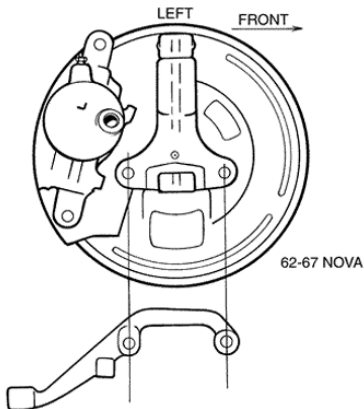
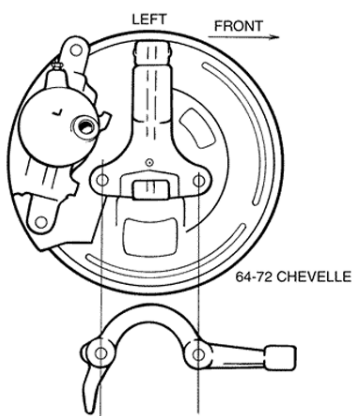
For technical help call Classic Performance Products Monday thru Friday 8:30am to 5:00pm at (714) 522-2000.



Steering, Brake & Suspension Specialists

#CP30100 & #CP30103- 2" Drop Spindle Instructions *(Continued)*

"F" & "X" Body styles are rear steering like the examples below.



"A" Body styles are front steer, with the steering arm bolting on the opposite direction.



#6474DB-M

**OEM
Caliper Bracket**



#DBDS-M

#OEM Dust Shield