

#6364WBK-P13F - Caliper Bracket Instructions for 1963-64 Ford Galaxie 13" Big Brake Kits

Instructions:



1. Remove the factory drum brake assembly from the spindle. This would be a good time to clean and inspect up factory spindles. Fig. 1



2. Install the backing plate using the two lower mounting holes on the spindle with the supplied hardware. Note: Brackets will fit either side. Fig. 2



3. Install the caliper bracket to the top hole on the spindle and the hole on the backing plate with the supplied spacer and hardware. Fig. 3



4. The spindle is now ready for the bearings and aluminum hub. Fig. 4

GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft